



Size		TMC Code		Outside Diameter	Wall Thickness	Test Pressure (Bar)(Min.)	
					SCH10S		
		304/304L	316/316L	(mm)	(mm)	304/316	304L/316L
3/8"	10NB	/	/	17.15	1.65	197	164
1/2"	15NB	SP415S10	SP615S10	21.34	2.11	203	168
3/4"	20NB	SP420S10	SP620S10	26.67	2.11	162	134
1"	25NB	SP425S10	SP625S10	33.4	2.77	170	141
1 1/4"	32NB	SP432S10	SP632S10	42.16	2.77	135	112
1 1/2"	40NB	SP440S10	SP640S10	48.26	2.77	118	97
2"	50NB	SP450S10	SP650S10	60.33	2.77	94	78
2 1/2"	65NB	SP465S10	SP665S10	73.03	3.05	86	71
3"	80NB	SP480S10	SP680S10	88.9	3.05	70	58
4"	100NB	SP4100S10	SP6100S10	114.3	3.05	55	45
5"	125NB	SP4125S10	SP6125S10	141.3	3.4	49	41
6"	150NB	SP4150S10	SP6150S10	168.23	3.4	41	34
8"	200NB	SP4200S10	SP6200S10	219.08	3.76	35	29
10"	250NB	SP4250S10	SP6250S10	273.05	4.19	31	26
12"	300NB	SP4300S10	SP6300S10	323.85	4.57	29	24
14"	350NB	SP4350S10	SP6350S10	355.6	4.78	28	23
16"	400NB	SP4400S10	SP6400S10	406.8	4.78	24	20